

Date: Monday, 11/19/2007 9:01:26 AM
 User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BEARING
Job Number :	35838		
Estimate Number :	10717		
P.O. Number :	N/A	Part Number :	D3284009
This Issue :	11/19/2007	Drawing Number :	D3284 REV A
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	N/A	Drawing Revision :	A
Previous Run :	35694	Material :	N/A
Written By :	Type :		Due Date :
	PURCHASED PARTS		11/22/2007
Checked & Approved By :			Qty: 6 Um: Each
Comment :	Est Rev:A 04.05.13 New Issue KJ/DS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 5070 to Eagle Copters

Order P/N: 47-140-252-5

Certificate of Conformity is required

C 207/11/19

(6)

2.0	471402525	bearing
-----	-----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Bearing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

1-Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

Pc 7/11/22 (6)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5 A 11/26 (46)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5781

AS 07/11/26

(46)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: D Date: 21/10/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 11/19/2007 9:01:26 AM
User: Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 35838

Part Number: D3284009

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(B)

Comment: FINAL INSPECTION/W/O RELEASE

25711126

Job Completion



25711126

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04.05.17 *[Signature]*

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

W/O: 35838

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Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-07-007625



Sold To: SO07-02559

Sold Date: 11/19/2007 4:06:23PM

Part No: 047-140-252-005

Description: BEARING.ROD END

Serial No:

Condition: New

Qty Sold: 6.00

Cure Date:

Manufacturer Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

TSO:

Details of work performed/reason for removal

Receiving Inspection

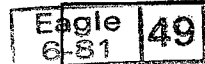
Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

November 19, 2007

Lic. No./Stamp

Inspector



Maintenance Release

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Nov 23, 2007	Page 1
Receipt Number RCP00006319	

REFERENCE ONLY

Purchase From:

Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary, AB T2E 7G9
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-EAG002	PO00005070

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	471402525	bearing P/N: 47-140-252-5 AS PER DWG D3284 REV. A B/N35838	6.0000	Each	84.000000	504.00	Nov 23, 2007

Comments:

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: November 21, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: SH#-005941

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7924 5964 5965

Shipping Instructions: Attn: Chantal

REFERENCE ONLY

Phone: 613-632-5200

Customer P.O. Number: 00005070

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
>>	1 047-140-252-005	BEARING, ROD END	Shipping Area	6	Each		LT-07-007625
Type of sale: Outright							

Sales Order Number: SO07-02559.001

Eagle PO Number

Comments

* End of Report *

7/11/22

>> denotes that the Packing Slip line item has already been printed.

Eagle_PackingSlip.rpt

Form 9727 v109

Page 1 of 1

Printed: 11/21/2007 3:39:05PM

Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-07-007625



Sold To: SO07-02559

Sold Date: 11/19/2007 4:06:23PM

Part No: 047-140-252-005

Description: BEARING.ROD END

Serial No:

Condition: New

Qty Sold: 6.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles

Hours

Total Time:

TSO:

Details of work performed/reason for removal

Receiving Inspection

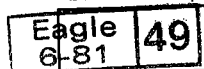
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The maintenance described has been performed in accordance
with the applicable standards of airworthiness

November 19, 2007

Lic. No./Stamp

Inspector



Maintenance Release

REFERENCE ONLY

DART

Purchase Order

Date	Page
Nov 19, 2007	1
Purchase Order Number	
PO00005070	

REFERENCE ONLY

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Eagle Copters Maintenance Ltd.
823 McTavish Road
Calgary, AB T2E 7G9
Canada
Phone (403) 250-7370
Fax (403) 250-7110

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-EAG002	Nov 19, 2007	N30	Fedex	Nov 22, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 6.0000	471402525	bearing Comments: AS PER DWG D3284 REV. A P/N: 47-140-252-5	11/22/2007	No	84.000000	Each	504.00
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:		Less:			
		GST 30.24		included tax		0.00	
		GSTME 0.00		Subtotal		504.00	
		GSTND 0.00		Total tax		30.24	
Entered By: CLAVOIE		Approved By:		Total purchase order in			
				CAD Dollars		534.24	